

# HEIZER DEFENSE POCKET PISTOL FAMILY Owner's Manual



**READ THE INSTRUCTIONS AND WARNINGS  
IN THIS MANUAL CAREFULLY BEFORE  
USING THIS FIREARM**

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**For information on these Pistols, contact  
Heizer Defense:**

**(888) 965-0972**

THIS INSTRUCTION MANUAL SHOULD ALWAYS ACCOMPANY THIS FIREARM AND BE TRANSFERRED WITH IT UPON CHANGE OF OWNERSHIP OR WHEN THE FIREARM IS LOANED OR PRESENTED TO ANOTHER PERSON.

**HEIZERDEFENSE.COM**


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## State-By-State Warnings

Certain states require by law that their own specified warning notices in larger-than-normal type be conspicuously included by the manufacturer, distributor, or retailer with firearms sold in that state. Heizer Defense sells its products in compliance with applicable laws and regulations. Because our products may be sold in these states, we include the following:

### California:

 <b>WARNING</b>
<p>“Children are attracted to and can operate firearms that can cause severe injuries or death. Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison.”</p>

 <b>ADVERTENCIA</b>
<p>“A los niños los atraen las armas de fuego y las pueden hacer funcionar. Ellos pueden causarse lesiones graves y la muerte. Evite que los niños tengan acceso a las armas de fuego guardándolas siempre con llave y descargadas cuando no las esté utilizando. Si usted tiene un arma de fuego cargada en un lugar en que un niño tiene acceso a ella y la usa indebidamente, le pueden dar una multa o enviarlo a la cárcel.”</p>

### Connecticut:

“UNLAWFUL STORAGE OF A LOADED FIREARM MAY RESULT IN IMPRISONMENT OR FINE.”

### Florida:

“IT IS UNLAWFUL, AND PUNISHABLE BY IMPRISONMENT AND FINE, FOR ANY ADULT TO STORE OR LEAVE A FIREARM IN ANY PLACE WITHIN THE REACH OR EASY ACCESS OF A MINOR UNDER 18 YEARS OF AGE OR TO KNOWINGLY SELL OR OTHERWISE TRANSFER OWNERSHIP OR POSSESSION OF A FIREARM TO A MINOR OR A PERSON OF UNSOUND MIND.”

## **Maine:**

“ENDANGERING THE WELFARE OF A CHILD IS A CRIME. IF YOU LEAVE A FIREARM AND AMMUNITION WITHIN EASY ACCESS OF A CHILD, YOU MAY BE SUBJECT TO FINE, IMPRISONMENT OR BOTH. KEEP FIREARMS AND AMMUNITION SEPARATE. KEEP FIREARMS AND AMMUNITION LOCKED UP. USE TRIGGER LOCKS.”

## **Maryland:**

“WARNING: Children can operate firearms which may cause death or serious injury. It is a crime to store or leave a loaded firearm in any location where an individual knew or should have known that an unsupervised minor would gain access to the firearm. Store your firearm responsibly!”

## **Massachusetts:**

“WARNING FROM THE MASSACHUSETTS ATTORNEY GENERAL:

This handgun is not equipped with a device that fully blocks use by unauthorized users. More than 200,000 firearms like this one are stolen from their owners every year in the United States. In addition, there are more than a thousand suicides each year by younger children and teenagers who get access to firearms. Hundreds more die from accidental discharge. It is likely that many more children sustain serious wounds, or inflict such wounds accidentally on others. In order to limit the chance of such misuse, it is imperative that you keep this weapon locked in a secure place and take other steps necessary to limit the possibility of theft or accident. Failure to take reasonable preventive steps may result in innocent lives being lost, and in some circumstances may result in your liability for these deaths.”

“IT IS UNLAWFUL TO STORE OR KEEP A FIREARM, RIFLE, SHOTGUN OR MACHINE GUN IN ANY PLACE UNLESS THAT WEAPON IS EQUIPPED WITH A TAMPER-RESISTANT SAFETY DEVICE OR IS STORED OR KEPT IN A SECURELY LOCKED CONTAINER.”

**New Jersey:**

“IT IS A CRIMINAL OFFENSE TO LEAVE A LOADED FIREARM WITHIN EASY ACCESS OF A MINOR.”

**New York City:**

“THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE FIREARM STORAGE. FOR INCREASED SAFETY, FIREARMS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATE FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND OTHER UNAUTHORIZED PERSONS.”

**North Carolina:**

“IT IS UNLAWFUL TO STORE OR LEAVE A FIREARM THAT CAN BE DISCHARGED IN A MANNER THAT A REASONABLE PERSON SHOULD KNOW IS ACCESSIBLE TO A MINOR.”

**Texas:**

“IT IS UNLAWFUL TO STORE, TRANSPORT, OR ABANDON AN UNSECURED FIREARM IN A PLACE WHERE CHILDREN ARE LIKELY TO BE AND CAN OBTAIN ACCESS TO THE FIREARM.”

**North Carolina:**

“IF YOU LEAVE A LOADED FIREARM WITHIN THE REACH OR EASY ACCESS OF A CHILD, YOU MAY BE FINED OR IMPRISONED OR BOTH IF THE CHILD IMPROPERLY DISCHARGES, POSSESSES, OR EXHIBITS THE FIREARM.”

\* \* \* \* \*

Please check with your licensed retailer or State Police for additional warnings which may be required by local law or regulation. Such regulations change constantly, and local Authorities are in the best position to advise you on legal matters.

# **FIREARM SAFETY IS YOUR RESPONSIBILITY**

**SAFETY MUST BE THE FIRST  
AND CONSTANT CONSIDERATION  
OF EVERY PERSON  
WHO HANDLES FIREARMS  
AND AMMUNITION.**

This Owner's Manual is designed to assist you in learning how to use and care for your **HEIZER DEFENSE® PISTOL** properly. Please contact us if you have any questions.

Only when you are certain you fully understand the Manual and can properly carry out its instructions should you practice loading, unloading, etc. with live ammunition. If you have any doubts about your ability to handle or use a particular type of gun safely, you should seek supervised instruction. Such personalized instruction often is available from local gun retailers, gun clubs or police departments. If none of these sources can help, visit [www.nra.org/home](http://www.nra.org/home) or write to the following address:

National Rifle Association  
11250 Waples Mill Road  
Fairfax, VA 22030-7400

You must know how to use your firearm safely.

Do not use any firearm without having a complete understanding of its particular characteristics and safe use.

**Nomenclature:**

**Integral sights**

**Chamber Port to see if gun is loaded**

**Extractor**



**Trigger**

**Ambidextrous Barrel Latch**

**Grip with and without Storage Compartment (depends on model)**

## **WHY ARE WE INCLUDING A FIRED CARTRIDGE CASE WITH EVERY HEIZER DEFENSE PISTOL?**

Certain states and jurisdictions require newly manufactured pistols must be accompanied by a cartridge case that has been test fired from that gun at the factory. The case must be placed in a sealed container bearing certain information concerning this test cartridge.

At the time of retail sale in those jurisdictions, firearms dealers must forward such test cartridge to a designated destination such as their State Police Laboratory. As independent distributors of Heizer Defense® firearms have nationwide markets without territorial restrictions, we have decided to include a fired cartridge case with all new Heizer Defense® pistols to minimize the possibility of inadvertent non-compliance with these laws.

Retail customers located in other states, where laws or regulations do not require the dealer to so act, may be assured that the fired cartridge case they receive with the firearm at the time of retail purchase is proof that your new Heizer Defense firearm has undergone our normal test firing procedures during manufacture.



# LOCKING DEVICE

## INSTALLATION INSTRUCTIONS



### **WARNING – USE OF LOCKING DEVICES**

- Always keep your firearm pointed in a safe direction, including when you are installing or removing your locking device.
- Always verify that your firearm is completely unloaded before installing your locking device.
- Do not install locking devices in the trigger guard; always keep your fingers and locking device outside the trigger guard during device installation and removal.
- Store firearms, ammunition and keys separately and securely, away from children and careless adults; do not store your firearm with the keys in the locking device.
- Do not attempt to work the action of your firearm with the locking device in place; this may damage your firearm.
- While locking devices are an important aid to security measures, they are not a substitute for safe firearm handling and proper storage. Remember that any mechanical device can be bypassed with enough time, knowledge, determination and equipment.

**LOCKING DEVICES MUST BE USED SAFELY AND RESPONSIBLY**

**Use the Correct Lock:** While the basic locking device is substantially similar for all Heizer Defense® firearms, due to the different shapes of the many Heizer Defense® firearms, some firearms utilize different locking devices. The Heizer Defense Pocket Pistols are supplied with a 15” shackle lock.

It is very important to use the correct locking device!

## **Install the Factory-Supplied Locking Device:**


1. Keep the muzzle pointed in a safe direction and your fingers outside the trigger guard at all times!
2. Be sure the firearm is completely unloaded and contains no cartridges or cartridge cases!
3. Open the barrel completely.
4. Slide the cable through the barrel.
5. Close the lock by pressing the shackle into the body of the lock (the part that receives the key) as tightly together as possible. The lock has bumpers and the shackle is coated with a non-marring material that will not harm the metal finish of your firearm; be careful not to dent the frame or grip panels of the pistol.
6. Once the lock is securely closed, remove the key and pull firmly on the lock to test the connection and be sure it is locked. Do not leave or store your firearm with the key in the lock! Store your locked unloaded firearm and the key in secure, separate locations, away from ammunition, children or unauthorized adults.



*Correct Installation of Lock on  
Heizer Defense® POCKET PISTOL*

## **FIREARMS ARE DANGEROUS WEAPONS.**

**READ THE INSTRUCTIONS AND WARNINGS IN THIS MANUAL CAREFULLY BEFORE USING.**

<b>WARNING - ALTERATIONS</b>	
	This product was designed to function properly in its original condition. Alterations can make it unsafe. Do not alter any part or add or substitute parts or accessories not made by Heizer Defense.
	<b>DO NOT ALTER ANY GUN</b>

### **GENERAL INFORMATION** **AND MECHANICAL** **CHARACTERISTICS**

The **HEIZER DEFENSE®** POCKET FAMILY PISTOLS are compact, double action pistols, Multi-Caliber, with interchangeable barrels. The Heizer Defense Pistols incorporate a ambidextrous barrel latch design and features a streamlined Stainless Steel barrel and Stainless Steel frame.

The following are features with which the Heizer Pistol users should be thoroughly familiar:

**Action:** The **HEIZER DEFENSE® PISTOL** utilizes a tilting barrel design in which the barrel and frame must be locked together at the moment of firing. After firing, the barrel may be tipped up for re-loading.

**This also allows the pistol to be kept in the open position so that the firing pin will not strike the cartridge.**

## **AMMUNITION**

The **HEIZER DEFENSE® POCKET PISTOLS** are chambered for multi-calibers. Do not attempt to load any other cartridges into the chamber that it is not designated on the barrel.

The **HEIZER DEFENSE®** pistols are compatible with standard factory ammunition loaded to U.S. Industry Standards, including hollow-point loads loaded in brass or aluminum cases. No ammunition manufactured in accordance with NATO, U.S., SAAMI, or CIP standards is known to be beyond the design limits or known not to function in these pistols.

### **AMMUNITION (CARTRIDGES) NOTICE**

WE SPECIFICALLY DISCLAIM RESPONSIBILITY FOR ANY DAMAGE OR INJURY WHATSOEVER OCCURRING IN CONNECTION WITH, OR AS A RESULT OF, THE USE IN HEIZER DEFENSE FIREARMS WITH FAULTY, NON-STANDARD, "RE-MANUFACTURED", HAND-LOADED (RELOADED) AMMUNITION, OR WITH CARTRIDGES OTHER THAN THOSE FOR WHICH THE FIREARM WAS ORIGINALLY CHAMBERED.



## WARNING - LEAD EXPOSURE

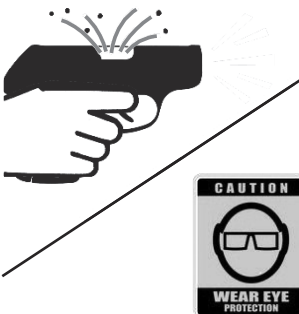


Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead and other substances known to the State of California to cause birth defects, reproductive harm, and other serious physical injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure.

**SHOOTING OR CLEANING GUNS  
MAY EXPOSE YOU TO LEAD**



## WARNING - AMMUNITION



Death, serious injury, and damage can result from the use of the wrong ammunition; bore obstructions, powder overloads, or incorrect cartridge components. Even the strongest gun can be “blown up” as a result of excess pressure. *Always* wear shooting glasses and hearing protection.

**IMPROPER AMMUNITION  
DESTROYS GUNS**

## **LOADING AND FIRING**

Practice this important aspect of safe gun handling with an unloaded pistol until you can perform each of the steps described below with skill and confidence.

But before you do anything with the pistol, first read completely through this manual.

1. Be certain the muzzle is pointed in a safe direction. (See “The Basic Rules of Safe Firearms Handling,” page 23.)
2. Push the Thumb Latch forward to raise the barrel.
3. Hold the pistol firmly in the shooting hand but do not touch the trigger. Keep the pistol pointed in a safe direction.
4. Place a cartridge in the barrel. Use care to not place any part of your hand in front of the muzzle and lock the barrel to the frame. The barrel is securely locked when the Thumb Latch is completely in the rearward position.

**WARNING:** The pistol is ready for instant use when the barrel is latched to the frame. Be careful!



### **Keep Pistol pointed in a safe direction.**

5. The pistol is ready for instant use. After a shot is fired, the trigger must be allowed to move fully forward and the barrel opened for cartridge extraction and reloading.
6. If the pistol is not to be used immediately, the barrel should be unloaded and kept secure with the lock supplied with this firearm.

## **WARNING – HANDLING**

Do not load the pistol until you are ready to use it, and unload it immediately when you have completed shooting. (See “Unloading Warning” below.)

If dropped or struck, the pistol may fire. Keep chamber empty unless actually firing!

For maximum safety when carrying the pistol, the chamber should be empty, the barrel should be open.

The user should never depend on any mechanical device to justify careless handling or permitting the pistol to point in an unsafe direction. The shooter should always be alert to the possibility of accidental discharge. The only safe pistol is one in which the barrel is open and the chamber is empty.

## **ANY GUN MAY FIRE IF DROPPED**

### **UNLOADING**

**WARNING:** This sequence must be followed exactly as outlined. Failure to do so can result in accidental firing.

1. The muzzle of the pistol must be pointing in a safe direction at all times, and fingers should be outside of the trigger guard.
2. Unlatch the barrel by pushing the Thumb Latch forward on the frame.

**REMEMBER** that even though the barrel has been unlatched, a live round may remain in the chamber.

Thumb Latch





## **ALWAYS WEAR HEARING and EYE PROTECTION**

### **TO EXTRACT A CHAMBERED CARTRIDGE**

If a cartridge fails to fire or if the shooter wishes to extract the chambered cartridge manually, follow the procedure “To Unload” on page 15.

The gun user must:

1. Always visually check the chamber after opening the barrel to extract a chambered cartridge. If the barrel is not vigorously opened, the cartridge may not be properly extracted by the extractor. Care must always be taken when extracting a round.
2. Always follow safe procedures and NEVER point your firearm at anyone.
3. Thoroughly clean the chamber and the extractor as often as necessary.

Remember — always remove a cartridge and visually ensure that no cartridges remain in the gun.

### **TO CLEAR MALFUNCTIONS (“JAMS”)**

1. Be certain the muzzle is continually pointed in a safe direction.
2. It may be necessary to manually remove a jammed cartridge that has only been partially extracted from the barrel.
3. If so, use extreme care. Open the barrel and be sure to keep your face away from the ejection path during this operation. Safely dispose of any cartridges involved in a malfunction incident. Do not use damaged ammunition in any firearm.



## WARNING - MALFUNCTIONS



Any pistol may occasionally malfunction. If a cartridge hangs up, jams, or binds when being chambered, do not attempt to force it into the chamber by pushing or striking the barrel. Carefully remove it.

Most failures of a cartridge to feed or to chamber properly are caused by incorrect gun handling, insufficient lubrication, or improper ammunition.

Whatever the cause, the user of the pistol must, above all, recognize that any cartridge jam can result in a potentially very dangerous situation of a cartridge discharging before it is properly chambered. If this happens, the cartridge case may rupture and its fragments fly out of the ejection port of the pistol with sufficient force to cause serious injury.

Always wear safety glasses!

### HITTING PRIMER CAN BURST CARTRIDGE

## MINIMIZING MALFUNCTIONS (“JAMS”)

1. If it appears that the jam was caused by the type of ammunition being used, try another brand, type, or lot number. Remember — use only factory ammunition of the correct caliber.
2. If changing ammunition does not at once eliminate malfunctions, then the following steps should be taken:
  - a. Thoroughly clean the pistol, paying particular attention to the removal of accumulated grease and dirt. Use a bristle brush and solvent to remove grease and fouling from the breech-face, extractor and chamber.
  - b. Remove excess oil and solvent from all cleaned components, load the barrel, and try the pistol again. Make sure you are following the correct loading and firing sequence as described in this manual.
  - c. If it still does not function correctly, return the pistol to the Heizer Defense Customer Service Department. (See “Shipping Firearms for Repair” on page 21).
  - d. When cleaning is necessary, use a solvent that will not rust the metal components.
  - e. Alterations to the pistol or use of non-Heizer Defense accessories may cause malfunctions. See “Alteration Warning” on page 11.

## TO DISASSEMBLE / CHANGE BARREL

Be sure pistol is unloaded!

An on-line video demonstrating the disassembly and reassembly of the POCKET Pistols can be viewed by going to [www.heizerdefense.com](http://www.heizerdefense.com) and clicking on the “Products” section,

1. Keep pistol pointed in a safe direction.
2. Carefully open the barrel as described in this manual.
3. Carefully push out the “take down” pin that holds the barrel to the frame. The pin must be pushed out through the right side of the frame.
4. Carefully remove the barrel.



### **WARNING - DISASSEMBLY**



Always unload a firearm before cleaning, lubrication, disassembly or assembly.

**UNLOAD BEFORE  
DISASSEMBLY**

## **REASSEMBLY**

1. Be certain the chamber is empty.
2. Place barrel into position and carefully replace the pin. The pin should be flush on both sides of the frame.
3. Be sure to take care and not scratch the finish.



## **CARE AND CLEANING**

**Make Sure Gun Is Unloaded!**

**BEFORE CLEANING, BE CERTAIN THE PISTOL is UNLOADED.**

At regular intervals, or whenever the pistol has been exposed to sand, dust, extreme humidity, condensation, immersion in water, or other adverse conditions; disassemble, clean, and oil it. Proper periodic maintenance is essential to the reliable functioning of any firearm.

An on-line video demonstrating the proper cleaning procedure of the POCKET Pistols can be viewed by going to the “Products” section, “Videos,” and then Heizer Defense POCKET PISTOLS at [www.heizerdefense.com](http://www.heizerdefense.com).

To clean the pistol, proceed as follows:

1. Disassemble (fieldstrip) the pistol to the extent described on page 18.
2. Using a cleaning rod, run a properly sized, solvent-wetted patch through the bore several times. Then attach a solvent-wetted bristle brush to a cleaning rod and run it back and forth the full length of the bore as many times as necessary to remove grease and dirt from the bore and chamber. Clean bore with dry patches and examine. Bore fouling can contribute to reduced accuracy, and grease accumulation in the chamber.
3. Using powder solvent on a clean patch or bristle brush, remove powder residue from all components of the pistol. After cleaning, run a dry patch through the bore, and then follow with a patch that is very lightly oiled. Wipe all surfaces clean with cloth, then wipe all surfaces with a patch or cloth that has been very lightly oiled.
4. **NOTE:** Only a light application of oil is needed to provide adequate lubrication of moving parts and to prevent rust. Excess accumulations of oil tend to attract particles of dust and dirt and may congeal in cold weather, which can interfere with the safe and reliable function of the pistol.
5. Before firing, remove all oil and grease from the bore.

When cleaning is necessary, use a solvent that will not rust the metal components.

## **WARNING - LUBRICATION**



Firing a pistol with oil, grease, or any other material even partially obstructing the bore may result in damage to the pistol and serious injury to the shooter and those nearby. Do not spray or apply lubricants directly on ammunition. If the powder of a cartridge is affected by the lubricant, it may not be ignited, but the primer firing may push the bullet into the bore where it may be lodged. Firing a subsequent bullet into the obstructed bore may damage the pistol and cause serious injury or death to the shooter and those nearby. Use lubricants properly. You are responsible for the proper care and maintenance of your firearms.

**IMPROPER LUBRICATION  
DESTROYS GUNS**

## **STORAGE**

**GUNS SHOULD NOT BE STORED LOADED!**

**USE THE LOCKING DEVICE SUPPLIED WITH  
THE PISTOL TO RENDER IT INOPERATIVE  
FOR SAFE STORAGE.**

(SEE PAGE 9)

*Do not* keep the pistol stored in a leather holster or case. Leather attracts moisture, even though the holster or case may appear to be perfectly dry.

Device or safety lock is only one aspect of responsible firearms storage.

For increased safety, firearms should be stored unloaded in a location that is both separate from their ammunition and inaccessible to children and any other unauthorized person.

## **SERVICE AND PARTS POLICY**

If you have any questions with regard to the performance of your **HEIZER DEFENSE® POCKET PISTOL**, please email us at sales@heizerdefense.com or call Customer Service at (888) 965-0972. If you should return your pistol to the factory for repair or order parts for it, please comply with the following for prompt service:



**WARNING—BEFORE SHIPPING ANY FIREARM, BE ABSOLUTELY CERTAIN THAT IT IS UNLOADED. DO NOT SHIP CARTRIDGES WITH A FIREARM.**

### **SHIPPING FIREARMS FOR REPAIR:**

**HEIZER DEFENSE®** pistols returned to the factory for service or repair should be sent to: Heizer Defense LLC, Customer Service Department, 8750 Pevely Industrial Drive, Pevely, Missouri 63070. Telephone (888) 965-0972.


Guns should be sent prepaid. We will not accept collect shipments.

The Federal Gun Control Act, as well as the laws of most states and localities, do not prohibit an individual (who is not otherwise barred from purchasing or possessing a firearm) from shipping a firearm directly to the manufacturer for repair. However, before you ship your pistol to us, be certain that your state or locality does not have a law or regulation which will prohibit you from receiving the pistol from us after it has been repaired. If such receiving is prohibited, then please have a Federally Licensed Firearms Dealer ship the gun to us. If your pistol is sent to us by a dealer, it will be returned to that dealer after being repaired. If a handgun (pistol or revolver) is shipped by an individual who does not hold a Federal Firearms License, it must be shipped for overnight delivery via U.P.S., Federal Express or other, similar private overnight service. **NOTE:** Handguns may not be shipped via U.S. Mail. Persons who do not hold a Federal Firearms License are prohibited by Federal law from shipping a handgun by Mail. Handguns mailed in violation of the law are impounded by the Post Office.

Please do not include holsters, custom grip panels, or accessories with a firearm being shipped to the factory for service. **DO NOT SEND GUN BOXES OR LITERATURE THAT YOU CONSIDER TO BE COLLECTOR'S ITEMS – THESE ARE INVARIABLY DAMAGED OR DESTROYED IN SHIPMENT.** Always insure your shipment.

Enclose a letter which includes your name, address, telephone number, and serial number and model of the firearm. Describe in detail the trouble you have experienced with your firearm, or the work you wish to have done. Merely stating that the firearm “needs repair” is inadequate information. Please enclose copies of any previous correspondence.


All work performed is subject to a minimum labor charge and shipping/handling. Please contact the Customer Service Department for all other pricing information. Note that non-standard alterations are NOT AVAILABLE from Heizer Defense Customer Service.

<b>⚠ WARNING - PARTS PURCHASERS</b>	
	<ul style="list-style-type: none"><li>• It is the purchaser’s responsibility to be absolutely certain that any parts ordered from the factory are correctly fitted and installed.</li><li>• Firearms are complicated mechanisms and <b>IMPROPER FITTING OF PARTS MAY RESULT IN A DANGEROUS MALFUNCTION, DAMAGE TO THE FIREARM, AND SERIOUS INJURY TO THE SHOOTER AND OTHER PERSONS.</b></li><li>• The purchaser and installer of parts must accept full responsibility for the correct adjustment and functioning of the firearm after such installation.</li></ul>
	<b>PARTS MUST FIT CORRECTLY</b>

## **ORDERING PARTS and ACCESSORIES**

Please visit our website or contact our Customer Service Department for current prices. Use our website [www.heizerdefense.com](http://www.heizerdefense.com) or call customer service at (888) 965-0972 to order parts and accessories.

Because it is a serial numbered component, the **HEIZER DEFENSE® POCKET PISTOL** frame is defined as a “firearm” by Federal law and is not sold as a separate component.

	<b>CAUTION:</b> A gun containing modified, broken, malfunctioning, or badly worn parts should not be fired!
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## **THE BASIC RULES OF HANDLING FIREARMS SAFELY**

We believe that Americans have a right to purchase and use firearms for lawful purposes. Private ownership of firearms in America is a tradition that also imposes responsibility on the gun owner to use his firearms in a way which ensures his own safety and that of others. When firearms are used in a safe and responsible manner, they are a great source of pleasure and satisfaction. They also represent a fundamental part of our personal liberty and American heritage.

Firearms alone do not cause accidents! Firearms accidents are almost always found to have been the result of carelessness or ignorance on the part of the shooter of the basic rules of safe gun handling.

The following rules must be observed by gun users at all times. Safe gun handling is not just desirable, it is absolutely essential to your safety, the safety of others, and the continuation of gun ownership and sport shooting as we know it today.

### **1. LEARN THE MECHANICAL AND HANDLING CHARACTERISTICS OF THE FIREARM YOU ARE USING.**

Not all firearms are the same. The method of carrying and handling firearms varies in accordance with the mechanical provisions for avoiding accidental discharge and the various proper procedures for loading and unloading. No person should handle any firearm without first having thoroughly familiarized himself with the particular type of firearms he is using, and with safe gun handling in general.



### **2. ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.**

Be sure of the bullet stop behind your target, even when dry-firing. Never let the muzzle of a firearm point at any part of your body or at another person. This is particularly important when loading or unloading a firearm. In the event of an accidental discharge, no injury can occur as long as the muzzle is pointing in a safe direction. A safe direction means a direction that will not permit a discharged bullet to strike a person, or to strike an object from which the bullet may ricochet.

A safe direction must take into account the fact that a bullet may penetrate a wall, ceiling, floor, window, etc., and strike a person or damage property. Make it a habit to know exactly where the muzzle of your gun is pointing whenever you handle it, and be sure that you are always in control of the direction in which the muzzle is pointing, even if you fall or stumble. Keep your finger off the trigger until you are ready to shoot.

### **3. FIREARMS SHOULD BE UNLOADED WHEN NOT IN USE.**

Firearms should be loaded only when you are in the field or on the target range or shooting area, ready to shoot.

Firearms and ammunition should be securely locked in safes, racks or cabinets, or by using the locking device supplied with the firearm when not in use. Ammunition should be safely stored separate from firearms. Store your firearms out of sight of visitors and children. It is the gun owner's responsibility to be certain that children and persons unfamiliar with firearms cannot gain access to firearms, ammunition, or components.

### **4. BE SURE THE BARREL IS CLEAR OF OBSTRUCTIONS BEFORE SHOOTING.**

Even a bit of mud, snow or excess lubricating oil or grease in the bore may cause the barrel to bulge, or even burst on firing, and can cause injury to the shooter and bystanders. Be sure that you are using ammunition of the proper caliber and loading for the gun you are using. If the report or recoil on firing seems weak, or doesn't seem quite right, **CEASE FIRING IMMEDIATELY**, unload your firearm, and check to be sure that no obstruction has become lodged in the barrel. Never try to shoot an obstruction out!







## **5. BE SURE OF YOUR TARGET BEFORE YOU SHOOT.**

Don't shoot unless you know exactly where your bullet is going to strike. Be sure of the bullet stop behind your target, even when dry-firing with an unloaded gun. If you are in the field hunting, do not fire at a movement or noise. Take the time to be absolutely certain of your target before you pull the trigger.

## **6. WEAR SAFETY GLASSES AND HEARING PROTECTION WHEN YOU SHOOT.**

All shooters should wear protective shooting glasses and adequate hearing protection when shooting. Exposure to shooting noise can damage hearing and adequate eye protection when shooting is essential.

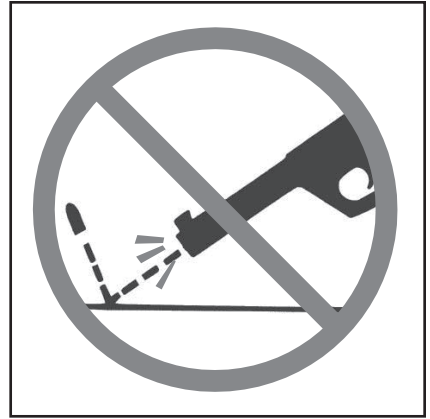


## **7. NEVER CLIMB A TREE OR FENCE WITH A LOADED FIREARM.**

Put the firearm down carefully before climbing a fence, and unload it before climbing or descending a tree or jumping over a ditch or other obstruction. Never pull or push a loaded firearm toward yourself or another person. When in doubt, or whenever you are about to do anything awkward, unload your gun!

## **8. DON'T SHOOT AT A HARD SURFACE OR AT WATER.**

Bullets can glance off many surfaces like rocks or the surface of water and travel in unpredictable directions with considerable velocity.



## **9. NEVER TRANSPORT A LOADED FIREARM.**

Firearms should always be unloaded before being moved or placed in a vehicle. A suitable carrying case or scabbard should be used to carry an unloaded firearm to and from the shooting area.

## **10. DO NOT DRINK ALCOHOLIC BEVERAGES WHEN SHOOTING.**

Handling firearms while under the influence of alcohol in any form, or medications that could affect your judgment or coordination, constitutes a criminal disregard for the safety of others.



## **A BRIEF ACCOUNT OF OUR EXTRAORDINARY ACHIEVEMENT:**

### **HEIZER DEFENSE FIREARMS**

Heizer Defense, in this relatively short time, has established itself as a leading small arms design organization, developing a unique line of quality firearms to become one of the world's most unique producers of pistols.

From the beginning, Heizer Defense has always focused on quality of engineering with safety as an emphasis.

The Company will always market its firearms for constructive purposes and emphasize responsible and safe handling of firearms.

Heizer Defense is proud of our achievements and extends its heartfelt thanks to its loyal employees and customers.

The firearms catalog, and instruction manuals for all Heizer Defense firearms, can be downloaded from our website at:

**[www.HeizerDefense.com](http://www.HeizerDefense.com)**

# **WHY NO WARRANTY CARD HAS BEEN PACKED WITH THIS NEW HEIZER DEFENSE FIREARM**

The Magnuson-Moss Act (Public Law 93-637) does not require any seller or manufacturer of a consumer product to give a written warranty. It does provide that if a written warranty is given, it must be designated as “limited” or as “full” and sets minimum standards for a “full” warranty. Heizer Defense LLC has elected not to provide any written warranty, either “limited” or “full”, rather than to attempt to comply with the provisions of the Magnuson-Moss Act and the regulations issued thereunder. There are certain implied warranties under state law with respect to sales of consumer goods. As the extent and interpretation of these implied warranties varies from state to state, you should refer to your state statutes. Heizer Defense LLC wishes to assure its customers of its continued interest in providing service to owners of Heizer Defense firearms.

## **HEIZER DEFENSE LLC**

8750 Pevely Industrial Drive  
Pevely, Missouri 63070 USA

[WWW.HEIZERDEFENSE.COM](http://WWW.HEIZERDEFENSE.COM)

A COPY OF THE INSTRUCTION MANUAL FOR ANY HEIZER DEFENSE FIREARM IS AVAILABLE FROM THE FACTORY FREE ON REQUEST OR IT MAY BE DOWNLOADED FROM OUR WEBSITE AT [WWW.HEIZERDEFENSE.COM](http://WWW.HEIZERDEFENSE.COM).

THESE INSTRUCTION MANUALS CONTAIN IMPORTANT  
WARNINGS WHICH MUST BE UNDERSTOOD BEFORE  
USING THESE FIREARMS.

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